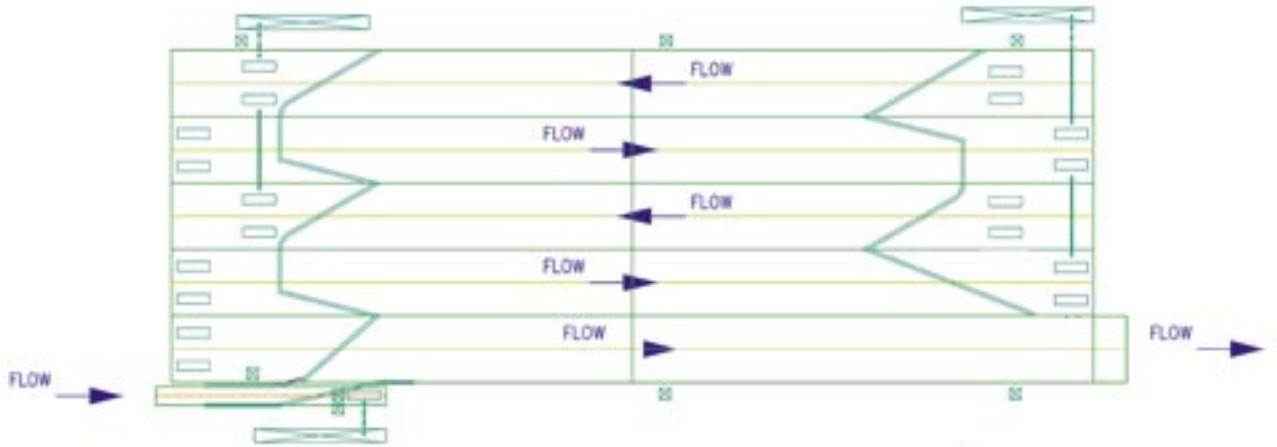
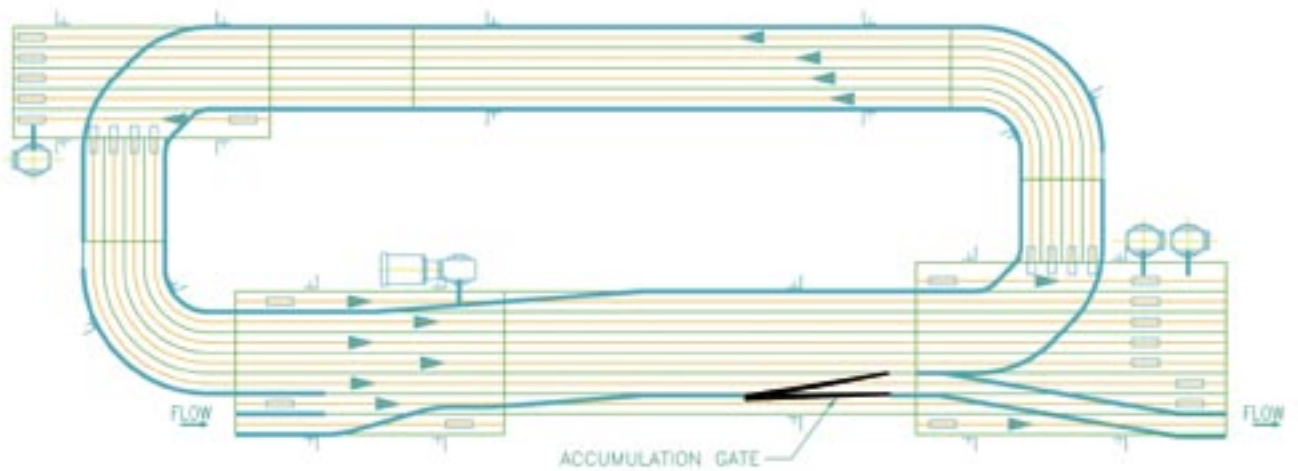


# Accumulation Systems

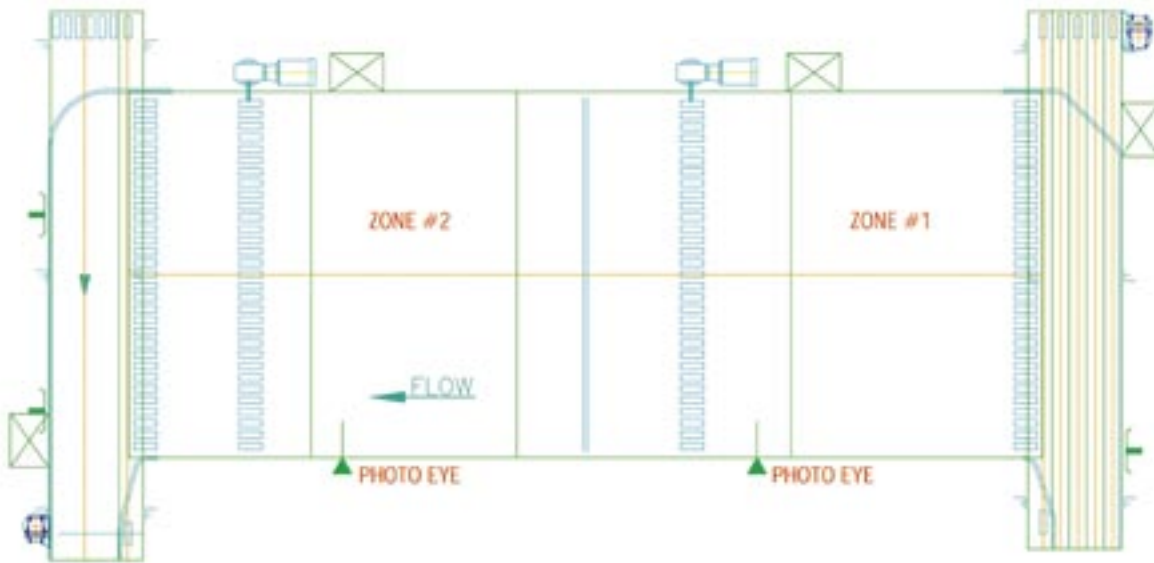


First In Last Out (FILO) Accumulator

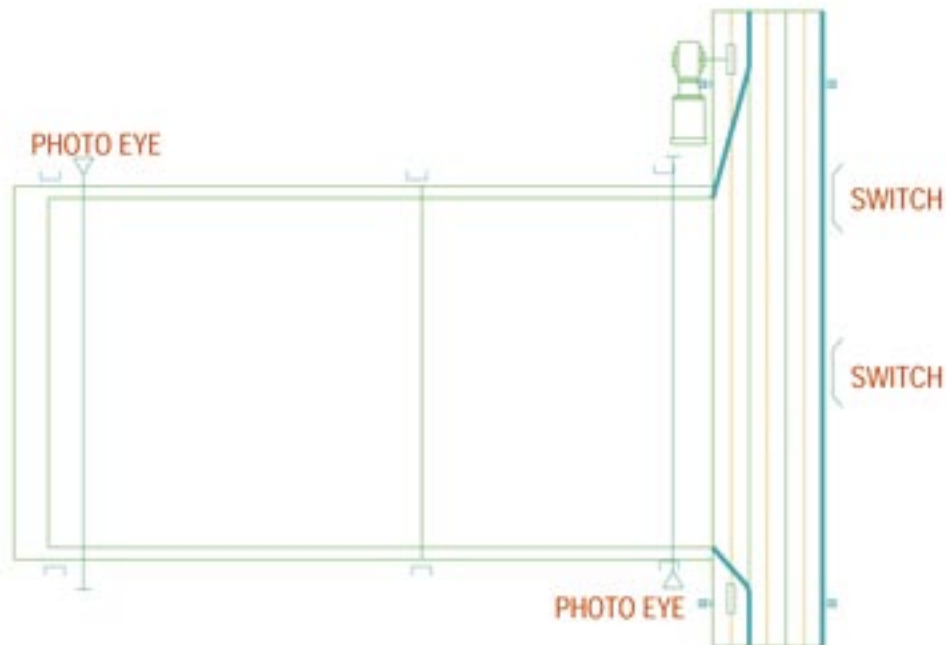


First In Last Out (FILO) Accumulator

# ***FILO and FIFO Accumulators***



**First In First Out (FIFO) Accumulator**



**First In Last Out (FILO) Accumulator**

## **Features and Benefits**

- Pictured are examples of FILO and FIFO Accumulation Systems.
- FILO (First In - Last Out product flow) and FIFO (First In - First Out product flow) refer to the relative manner in which the flow of product is managed while in accumulation.
- Most conventional means of off line accumulation are considered relative FILO accumulation systems ie. bi-directional accumulation tables or mass flow switch back accumulation.
- Products that require batch lot tracking or tracked quality control would be candidates for FIFO accumulation ie. zoned uni-directional accumulation tables.